## Work Order ID 50746

July 21, 2009 12:43:54 PM

Item ID:

D2022-101

Accept

Setup Start

Stop



**Revision ID:** Item Name:

Spacer 7/03/09

QC:

N/A

**Start Qty: 100.00** Req'd Qty: 100.00

**Cust Item ID:** 

**Customer:** 

Reference:

Start Date:

Approvals:

Required Date: 7/06/09

Date:

Tooling:

Date:

Start Run

Stop

Date:

SPC (Y/N):

Date:

Sequence ID/ **Work Center ID**  Operation **Description**  Set Up/ **Run Hours** 

Draw Number Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

**Draw Nbr** 

**Revision Nbr** 

Hardinge CNC LATHE SMALL

QC2- Inspect parts off machine FAI/FAIB

Hardinge

Memo

0.00

0.00

Hardinge CNC Lathe Small

1- Note: .257( F ) Dia drill | 2-Turn Blank as per FolioFA206| .3-Tumble &

deburr any sharp edges as per dwg

09/07/24

110

0.00

Memo

Quality Control

0.00



120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00



Quality Control

Page 2

Item ID:

D2022-101

**Revision ID:** N/A

July 21, 2009 12:43:54 PM

Item Name:

Spacer 7/03/09

**Start Qty: 100.00** Required Date: 7/06/09

Req'd Qty: 100.00

Accept



Setup Start

Stop

**Cust Item ID:** 

**Customer:** 

Reference:

**Start Date:** 

Approvals: **Process Plan:** 

QC:

Date: Date: **Tooling:** 

SPC (Y/N):

Date:

Draw

Number

Date:

Draw

Rev.

Plan

Code

Run

Accept

Qty

Start



Stop

Reject

Qty

Insp.

Stamp

Reject

Number

Sequence ID/ Work Center ID

130

Packaging

Packaging

140

Operation Description

Identify as per dwg & Stock Locatio

Memo

Set Up/ **Run Hours** 

0.00

0.00

0.00



Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

09607/28 H) MF 09-07-28

Status	Item ID	Rev	Name	Start Date	Quantity PeJONop	o Daite Secrap ap Quair	nmeind NEC IECX (Sortmo	e Offsean Ty1 F	Per Och to \ore Ce Last Idd Da
N	16061T6R0.750		6061-T6 Round B	6/24/09	0.0300 f	100 0 0.0	1	0 M	6/3 6/

## **Picklist Print**

July 23, 2009 6:59:46 AM

Work Order ID: 50746

Parent Item:

D2022-101RevN/A

Parent Item Name: Spacer

Comments:

**Start Date: 7/03/09** 

Required Date: 7/06/09

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/	
Item Name	

Replacement Mfg/ Item ID Purch

Bin Primary Location Item

Last Location

Route Seq ID

Unit of Qty on Measure Hand

Remaining Qty Qty To Pick Issued Date Issued

Status

M6061T6R0.750

Purchased

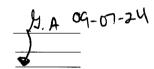
No

f

22.9700 3.0000

6061-T6 Round Bar .750"

Warehouse	Loc Oty	Loc Code
<b>Location</b>		
Main Warehouse	(	
MAT	22.97	
110791	2.97	
112041	20	



DART AEROSPACE LTD	Work Order:	50146
Description: Spacer	Part Number:	D2022-101
Inspection Dwg: D2022 Rev: -		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

	X First Article Prototype										
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments					
0.226	+/-0.010	0.228	/								
0.032 x 45°	+/-0.010	0.0321450	V								
0.740	+/-0.010	0.742	<b>V</b>								
Ø0.257	+0.005/-0.000	Ø 0.260	V								
						-					
-											
	<del>                                     </del>			<u> </u>							

Measured by:	H.A	Audited by: SI	Prototype Approval:	N/A
Date:	09/07/24	Date: NO 124	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	04.10.05	New Issue	KJ/JLM 📈	

Dar	t.Aei	rosp	oace	Ltd

** 9										
W/O:			WO	RK ORDER CHANG	GES	1.0				
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	ory:	_ NCF	R: Yes	No DQ/	A:	Date:	
	R	esolution:	Disposition	ı:	QA:	N/C Cld	sed:	,	Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR	)			
DATE	STEP	Description of NC		tion B		Verific	cation Approval		Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng				on C	Chief Eng	QC Inspector
				7,12,111						
			-							
	:									
	1									

NOTE: Date & initial all entries

RELEASED

MO 50746

.032 × 45° CHAMFGE TYP.

07027-101

DRILL F (257) DIA IN -101 DRILL P (323) DIA IN -103

MAT'L: ALUMINUM 6061-T6 (20-A-225/8)

D2022-103 SPACER 5/16 ACUM 6061-TG 50-0-250/8
D2022-101 SPACER Y4 MUM 6061-TG 50-0-250/8
MATINO. ITEM DESCRIPTION MATERIAL SPECIMENDOR

							D5055-	101	SEACES YO	NUM 6061-T6	36-6-520/8							
REVISION	T T	***************************************	RIVET CODE SH	ALL BE PER NAS 523	617	REQUIRED	PARTNO.	ITEM	DESCRIPTION -	MATERIAL.	SPEC./VENDOR							
ORAWN ORAWN	THIS DRAWING IS PROXITE AND CONFIDENTIAL AN IT IS NOT TO BE USED FOR ANY TENNOSE OR CO WITHOUT THE PERMISSION OF DART AS NO.	THAT SEEM SASE CORE AND SASE OF		BASIC CORP AND MARK SOY		BASIC CORE AND DASH NO		BASIC CODE   DIA DASH NO :		BASIC CODE DIA DASH NO DASH SIDE FINEAD FAR SIDE		DIA DASH NO		сонтваст но.		DAF	RT AERO ACCESSOR	PTES THE
APPROVED					1		2250	. <i></i> . T	OATE	TI AERO ACCESSO	WIED INC							
: DESCRIPTION	GHEN.		D-DWALE DICH THO OF SHEETS ENCOUNTERSING	WHENTH DASH NO			DESIGN		COLD TO CHANGE									
. or	DATABLES AND STREET OF THE STREET OF T	1 TOLERANCES - RX Z D30 RXX 2 D30 Z AMOLES 2 M*	BASIC CODES		1		STRESS		MILE	يس يشو يسر يسودي اسيب	~							
CHANGE	B HOUS MER AND TOSET	8 HOULS "REAMO 10357" 3 HOULLISTED 2 0025 BRIAN 6 COCKHING(N AND 10357 BRIAN 6 COCKHING(N AND 10357 BRIAN 6 CONTINUE LINES 0005		BB+MS20426AD			CHECKEO .		CODE	SPACET	<u> </u>							
										· · · · · · · · · · · · · · · · · · ·		1					CUENT	
	REPORT	ALL DISCREPANCIES - DO NO	T SCALE							SCALE V. V SHT	\ OF \							

D2022

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES	-				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•					
Part No	,•	DAR #· Fault Category: NC	D. Voc	No DO	۱.	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE		Description of NC Section A	Corrective Action Section B			Verification	Approval	Approval
	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
								ž

NOTE: Date & initial all entries